

# Work Order ID 64689

Tuesday, December 14, 2010 10:08:30 AM



## PRELIMINARY ISSUE

Page 1

Item ID:	D4298-016	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Clip Stop					
Start Date:	12/14/2010	Start Qty:	1.00		Cust Item ID:	
Required Date:	12/15/2010	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	<i>MF</i>	Date:	<i>10-12-14</i>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4298	PA1

100		0.00							
Doosan	Memo	0.00							
Doosan Lathe									

*AD* 10/12/14

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

*AA* 10/12/14

120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

*S.A* 10/12/14

① ∅

122 Sm1 Lab c'sink as per Dug

125 QC5 QC5

*EP* 10/12/15 ①  
*EE* 12/12/15 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 64689

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Item ID: D4298-016	Accept		Setup	Start	
Revision ID: PRELIM				Stop	
Item Name: Clip Stop					
Start Date: 12/14/2010	Start Qty: 1.00		Cust Item ID:		
Required Date: 12/15/2010	Req'd Qty: 1.00		Customer:		
Reference:					

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
Packaging	Memo <u>B 64165</u>	0.00		<u>SA 10/12/15</u>		<u>(1)</u>			
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*MF*  
*10-12-15*

POSITIVE RECALL  
EFFECTIVE 10-12-14 AUTH h  
RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 1

Tuesday, December 14, 2010 10:08:29 AM

Work Order ID: 64689



Parent Item: D4298-016



Parent Item Name: Clip Stop

Start Date: 12/14/2010

Required Date: 12/15/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 10.11.25 new issue EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	21.5850	0.14	0.147368			



6061-T6 Round Bar .500"

Location

Loc Qty

Loc Code

MAT

21.585

114488

21.585

1.2

10/12/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

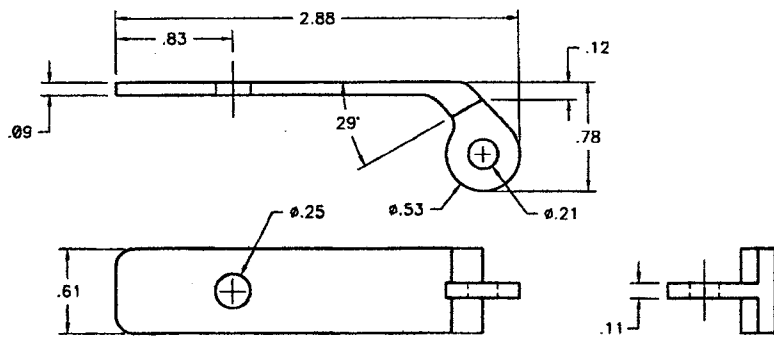
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

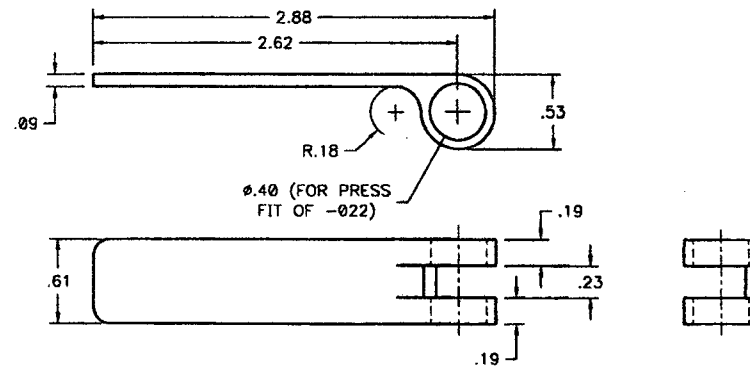
290

X	First Article	X	Prototype
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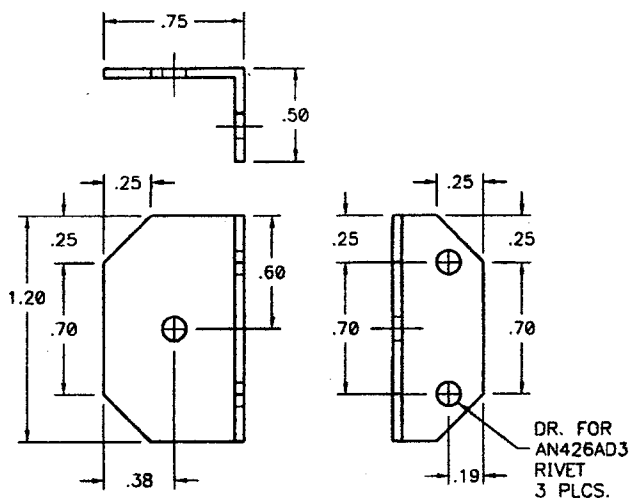
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



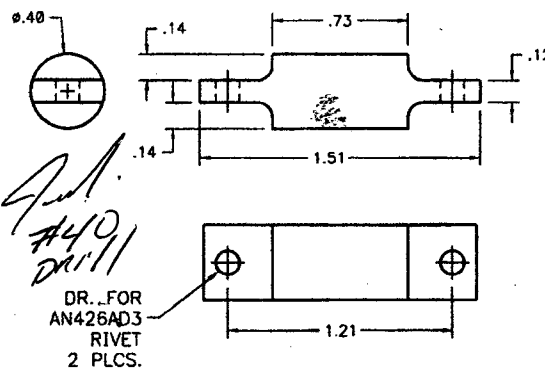
-013 HINGE



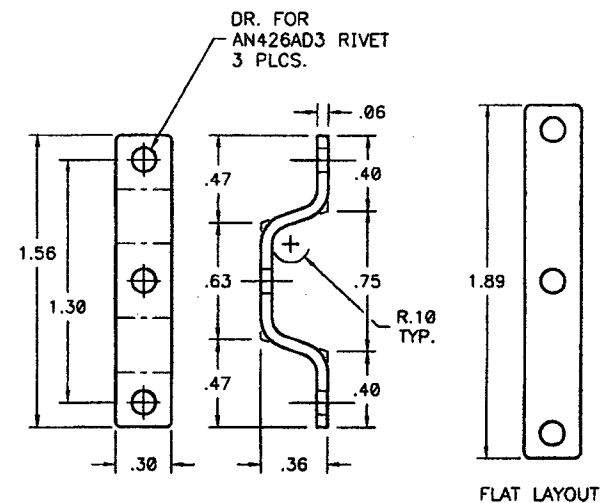
-014 HINGE



-015 CLIP ANGLE



-016 CLIP STOP



-017 CLIP STOP MOUNT

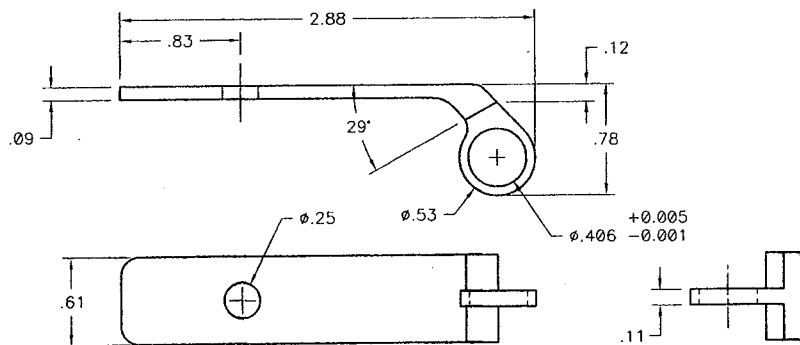
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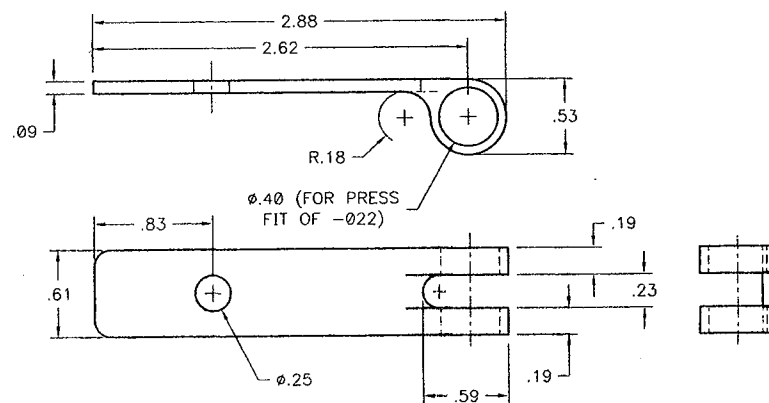
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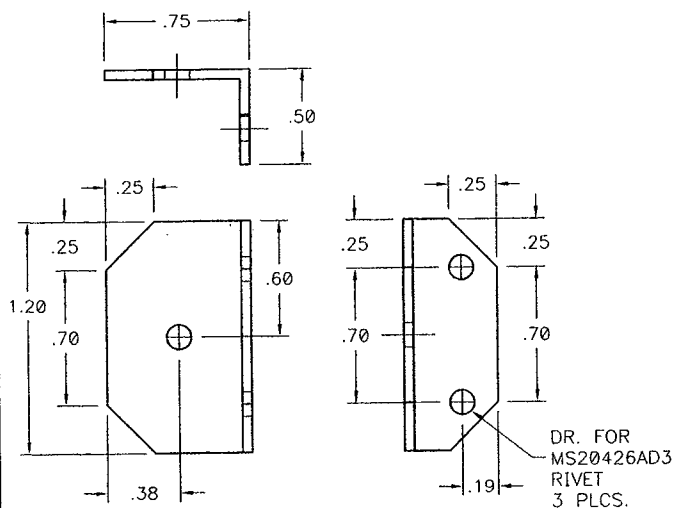




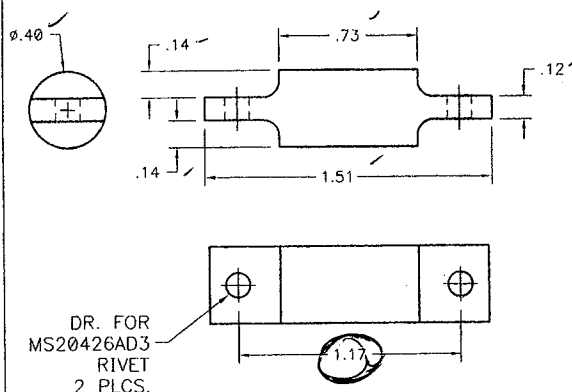
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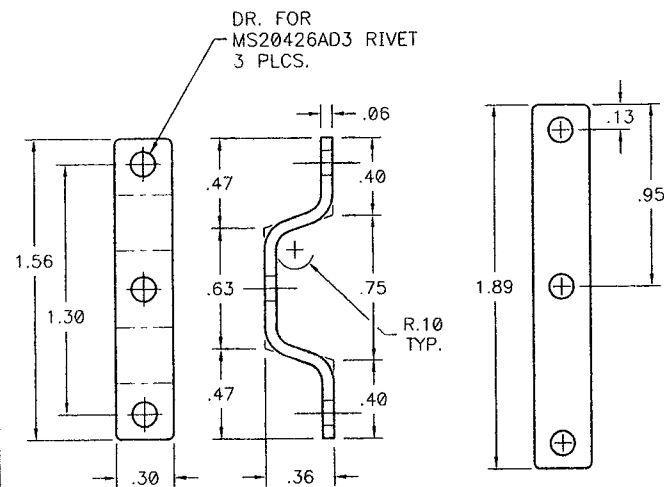
-014 HINGE



-015 CLIP ANGLE



-016 CLIP STOP



FLAT LAYOUT

-017 CLIP STOP MOUNT

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